

Ti-6AL-4V ELI

$\Phi 0.5$
5mm Through
1,000 Holes

Guide Hole

V-ADPF30-0050

6,400rpm 96mm/min

Step 0.1mm

Depth : 0.5mm

Drill

ADR-SV-0050

6,400rpm 96mm/min

Step 0.1mm

Depth : 5mm through

Got 1,000holes with a drill !



SUS304

$\Phi 0.5$
5mm Through
1,000 Holes

Guide Hole

V-ADPF30-0050

4,500rpm 23mm/min

Step 0.25mm

Depth : 0.5mm

Drill

ADR-SV-0050

9,500rpm 48mm/min

Step 0.1mm

Depth : 5mm through

Got 1,000holes with a drill !



SUS316L

$\Phi 0.5$
5mm Through
1,000 Holes

Guide Hole

V-ADPF30-0050

4,500rpm 23mm/min
Step 0.25mm
Depth : 0.5mm

Drill

ADR-SV-0050

3,800rpm 76mm/min
Step 0.15mm
Depth : 5mm through

Got 1,000holes with a drill !



SUS304

Φ0.5
5mm Through
1,254 Holes

Guide Hole

V-ADPF30-0050

4,500rpm 45mm/min

Step Non-Step

Depth : 0.5mm

Drill

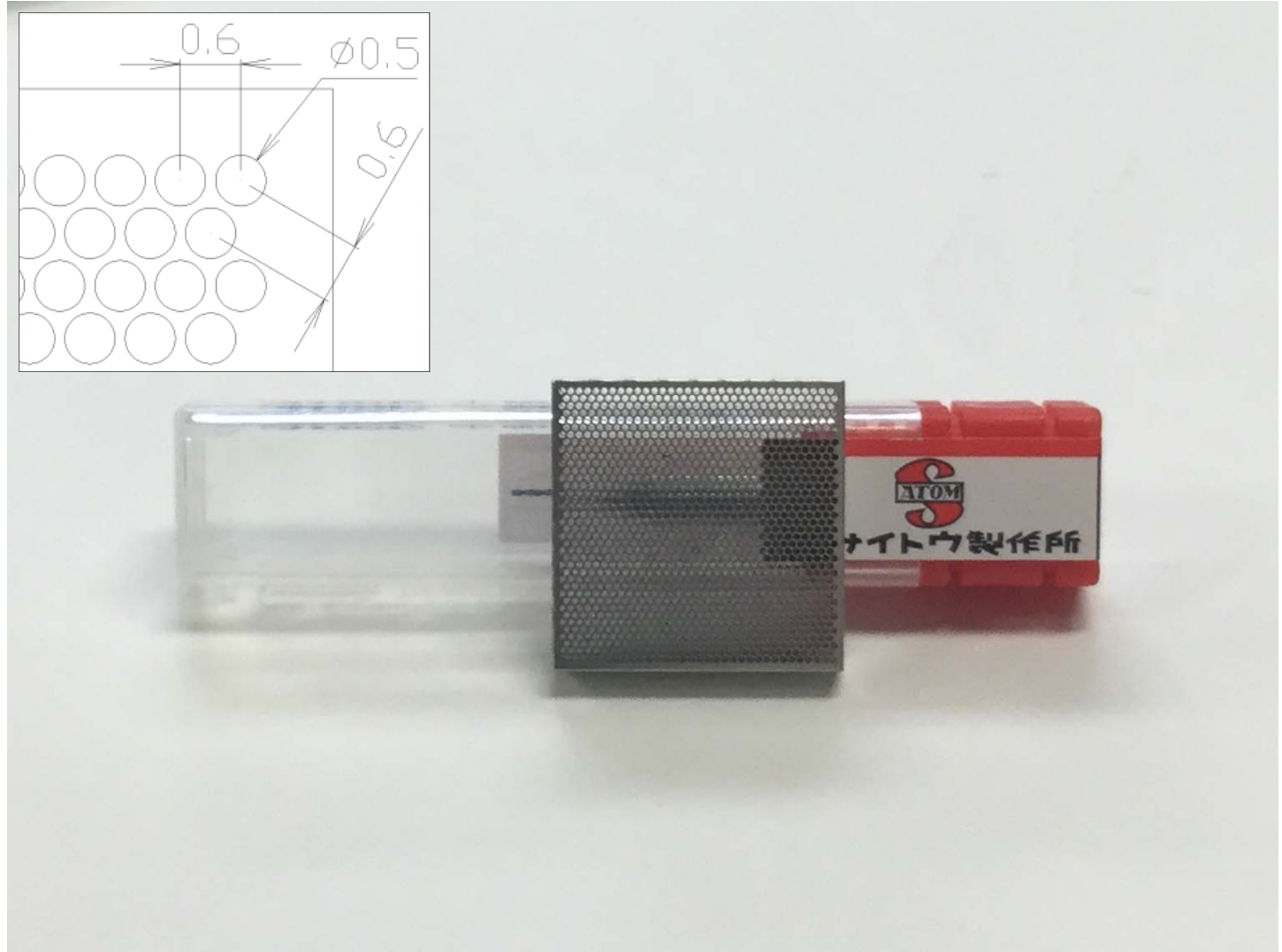
ADR-SV-0050

9,500rpm 48mm/min

Step 0.1mm

Depth : 5mm through

Got 1,254holes with a drill !



Inconel718

$\Phi 0.5$
4mm Through
60 Holes

Guide Hole

V-ADPF30-0050

3,200rpm 32mm/min

Step 0.05mm

Depth : 0.5mm

Drill

ADR-SUS-0050

3,200rpm 32mm/min

Step 0.05mm

Depth : 4mm through

Got 60holes with a drill !



SUS316L

Φ0.5
5mm Through
1,354 Holes

Guide Hole

V-ADPF30-0050

4,500rpm 45mm/min

Step Non-Step

Depth : 0.5mm

Drill

ADR-SUS-0050

3,800rpm 38mm/min

Step 0.15mm

Depth : 4mm through

Got 1,354holes with a drill !

